COMPRESSIVE PROPERTIES OF APPLE CULTIVAR GOLDEN DELICIOUS

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Abstract: The study dealt with the experimental and numerical evaluation of the apple cultivar Golden Delicious (Malus domestica L.) at compressive loading in lateral direction. Mechanical properties such as failure stress and strain as well as modulus of elasticity can be used to evaluate the behaviour of the fruits mechanically under the static loading. A testing machine Andilog Stentor 1000 (Andilog Technologies, Vitrolles, France) was employed for compression tests. The behaviour of the hemisphere of fruit was studied between two parallel plates and with the cylindrical intender of diameter of 8 mm with flat end. The samples of the apples have been tested at the different strain rates. The experiments were performed at twelve velocities from 10 to 350 mm.min⁻¹ in order to achieve the different strain rates. Compression test of the fruits at the different strain rates corresponds to the quasi - state loading. The influence of strain rate on the stress was studied. The material exhibits nonlinear viscoelastic behaviour. Apparent moduli of elasticity were determined on the base of Hertz theory (ASAE, 2004). The rupture points of the material were determined on the base of Hertz theory (ASAE, 2004).

Key words: apple, compression, strain rate, rupture point

The instrumental firmness of apples changes significantly during shelf life, whereas the sensory attributes do not change significantly for each attribute. It confirms advantage of the instrumental firmness measurements compared to the sensory evaluation (Zdunek, 2010). Compression test of the fruits at the different strain rates corresponds to the quasi - state loading (Severa, 2008). The influence of strain rate on the stress was studied. If the material exhibits viscoelastic behavior a Maxwell model with increasing modulus of elasticity can be considered as a simple so called explanatory model, which can explain the stress-strain curves (Csima et al., 2014). The texture of apple flesh is important in assessing the eating qualities of the fruit (Khan and Vicent, 1993). Flesh firmness is a key quality parameter, since it is directly related to fruit ripeness, and is often a good indicator of shelf – life potential (De Ketelaere et al., 2006). Vozary and Meszaros (2007) interested in Idared apple cylinder of 20 mm diameter and of 15 mm length, cut out from whole apple in radial direction. The real part of impedance decreased as the deformation, or the stress increased, and the imaginary part of impedance increased under increasing stress or deformation. Extensive test have shown that if the initial part of force-deformation, the initial part of the curves are usually concaved towards the force axis. This is exactly opposite the

MATERIAL AND METHODS

Samples

The apple fruits of cultivar Golden Delicious (Malus domestica L.) were tested. The fruits were obtained in the conventional shop and stored one day at the temperature 4°C and the air humidity (40 – 60) % in the refrigerator. Six fruits were collected and used for the testing. Each fruit was cut into two hemispheres. Twelve samples were used for each sort of the loading. Eleven samples were suitable for elaboration.

Compression methods

Two type of the loading were realized: the compression of the hemisphere between two parallel plates and the penetration of the hemisphere with diameter of 8 mm. Statical compressive loading in lateral direction was used for the fruit testing. A testing machine Andilog Stentor 1000 (Andilog Technologies, Vitrolles, France) was applied for compression tests. The experiments were performed at twelve velocities from 10 to 350 mm.min⁻¹ in order to achieve the different strain rates (Severa, 2008). The force F (N) and the compression D_c (m) were measured by the acquisition software RSIC ver. 4.06. The loading curves of dependency of the force on the deformation or of the stress on the force and the influence of strain rate on the stress were studied. The material exhibited nonlinear viscoelastic behavior. Apparent moduli of elasticity of the apple hemispheres compressed between two parallel plates were determined on the base of the Hertz theory from the equation (ASAE, 2004):

 $E_{a} = \frac{0.338 K^{\frac{3}{2}} F(1-\mu^{2})}{D_{c}^{\frac{3}{2}}} \left[\left(\frac{1}{R_{U}} + \frac{1}{R_{U}^{'}} \right)^{\frac{1}{2}} \right]$

where: E_a is the apparent modulus of elasticity, Pa

 D_c is the compression, m,

µ represents Poisson's ratio, -,

F is the force, N,

 R_{U} , R'_{U} are the minimum and the maximum radii of curvature of

the convex surface of the sample at the point of contact with the upper plate, m,

K is the constant determined on the base of contact angle.

RESULTS AND DISCUSSION

The method based on the penetration of the fruit hemisphere by

flat - ended cylindrical indenter of diameter 8 mm enabled the determination

of the apparent moduli of elasticity from the equation (ASAE, 2004):

$$E_{a} = \frac{0.338 K^{\frac{3}{2}} F(1-\mu^{2})}{D_{c}^{\frac{3}{2}}} \left[\left(\frac{1}{R_{U}} + \frac{1}{R_{U}} + \frac{4}{d} \right)^{\frac{1}{2}} \right]$$

where: all quantities are the same as in the equation (1). d is the indenter diameter curvature, m



Figure 1 Compression of the hemisphere between two parallel plates

The procedure of the compression of fruit hemisphere between two parallel plates is presented in Fig.1. The parameters of the samples, loading speeds and strain rates are outlined in Table 1. The dependence force – deformation is shown in Fig. 2. The influence of the loading rate on the force during compression was very small and unregular. The data have been converted into stress - strain dependences and are presented in the Fig. 3. The influence of the strain rate on the stress is shown in the Figs. 4, 5 and 6. The dependences were calculated for the strains of 0.1, 0.2 and 0.3 respectively. The material exhibits a typical nonlinear viscoelastic behavior.

Table 1 Parameters of the hemisphere samples. n – number of sample, R_U , R'_U – minimum and

the maximum radii of curvature of the surface of the sample, S – elliptical area of the sample section,

v – loading speed

45

plates - influence of the loading rate $\begin{bmatrix} 600 \\ p = 6.4997 k^2 + 3.7679 x \cdot 8.2989 \\ R^2 = 0.9997 \\ R^2 = 0.9913 \\ R^2 = 0.9961 \\ R^2 = 0.9961 \\ R^2 = 0.9911 \end{bmatrix} \\ y = 0.4997 k^2 + 0.567 k^2 + 41.3 k + 66.46 \\ R^2 = 0.9911 \\$ $v = 4.6887x^2 + 30.568x - 20.633$ $v = 5.3187x^2 + 28.249x - 10.816$

Compression diagram - hemisphere between two parallel

Stress - strain curves at different strain rates Hemisphere between two parallel plates

(2)

180

R² = 0.9934

1825.3x² + 187.41x - 3.1 R² = 0.9972

3.78x² + 491.14x - 8.0117 R² = 0.9875

 $\begin{array}{c} y = 2289.7 x^2 + 13.196 x - 0.99 \\ R^2 = 0.9996 \end{array} \begin{array}{c} y = 1169.9 x^2 + 332.51 x - 4.3804 \\ R^2 = 0.9898 \end{array} \qquad \begin{array}{c} y = 501.62 x^2 + 253.81 x - 5.2661 \\ R^2 = 0.9892 \end{array}$ $\begin{array}{c} R^{2}=0.9898 \\ p=2238.4x^{2}+160.27x-2.5116 \\ p=1340.1x^{2}+109.09x-1.7109 \\ R^{2}=0.9885 \\ R^{2}=0.9889 \end{array} , \begin{array}{c} r^{2}=287.48x^{2}+36.96x-21.166 \\ R^{2}=0.9877 \\ R^{2}=0.9877 \\ R^{2}=0.9877 \end{array}$

----- Sample 1 Strain rate 0.0047 s

------ Sample 11 Strain rate 0.1581 s-1

Dependence of the apparent moduli of elasticity on deformatio - 0.4336 y= 0.0016x³ - 0.0861x² + 0.7958x + 0.9921 y= -0.0009x² - 0.0089x² + 0.3711x - 0.3093 R² = 0.9934 R² = 0.9535 0.1413x² + 1 R² = 0.9989



120

100

(1)



Figure 2 The influence of the loading speed on the force during the hemisphere compression between two parallel plates



Figure 3 The stress – strain dependences during the compression of the hemispheres between two parallel plates at different strain rates

0.05 0.1 0.15 0.2 0.25 0.3 0.35 0.4 Strain (-)

The regression equations in the Figs. 4, 5 and 6 were applied for the determination of the stresses at the strains 0.1, 0.2 and 0.3 and for the determination the deformation times of the material at these strains. Table 2 Regression coefficients a and b, deformation time t and the stress σ_0 determined from the equations in the Figs 4, 5, and 6.

Strain	а	b	t(s)	σ₀ (kPa ₎
0,1	30,79	-1,584	0,462186	30,79
0,2	105,47	-2,648	0,568432	105,47
0,3	221,85	-3,989	0,73843	221,85



Figure 7 Dependences of the moduli of elasticity on the deformation. Compression between two parallel plates

Apparent moduli of elasticity were determined from the Eq. 1. Poisson's ratio µ was assumed 0.22 (ASAE, 2004). K was the constant determined on the base of contact angle, K = 1.349. Apparent moduli of elasticity depended on value of the deformation D_c (mm). Dependencies are presented in the Fig. 7. In the level of deformation from 1 mm to 9 mm, realized by the compression between two parallel plates, the experimental values of the apparent moduli of elasticity ranged from 500 kPa to the 3000 kPa.

Figure 4 Strain rate influence on the stress at the strain 0.1.Compression between two parallel plates

Strain rate (s-1)

Strain 0.1

y = 30.79e^{-1.584} R² = 0.0906

Figure 6 Strain rate influence on the stress at Figure 5 Strain rate influence on the stress at the strain 0.2 Compression between two parallel plates

0.133

0.005

3.556

the strain 0.3 Compression between two parallel plates

The penetration of the hemisphere by the flat – ended cylinder indenter 8 mm is shown in the Fig. 8. The influence of the loading speed on the force during penetration of the hemisphere by the flat – ended cylinder indenter 8 mm is presented in the Fig. 9. The influence of the loading rate on the force during compression was also very small and unregular just at the plate compression. The data have been converted into stress – strain dependences and are presented in the Fig. 10. The influence of the strain rate on the stress is shown in the Fig. 11, 12 and 13. The dependences were calculated for the strains of 0.03, 0.06 and 0.1 respectively. The material also exhibits a typical nonlinear viscoelastic behavior. Rupture points of the mesocarp and the apple's skin were determined from the maximums of the curves in the Figs. 9 and 10. The values of the rupture points of the apple's skin and the mesocarp at the different strain rates are presented in Tab. 3.



 D_R – rupture deformation, s_R – rupture stress, e_R – rupture strain, n – number of sample

0.01

0.10

Strain rate (s⁻¹)

		-				
	n	Strain rate (s ⁻¹)	F _R (N)	D _R (mm)	σ _R (kPa)	ε _R (-)
	1	0.0047	51.52	3.99	14.04	0.117
	2	0.0114	49.92	3.60	17.76	0.124
	3	0.0141	58.48	4.97	15.83	0.140
	4	0.0247	54.89	4.55	16.74	0.135
	5	0.0409	53.47	4.67	16.57	0.143
and the second	6	0.0522	39.40	3.72	14.07	0.120
20 3 1 1 4	7	0.0778	38.90	4.14	13.36	0.134
	8	0.1093	56.53	4.23	17.54	0.139
Figure 8 Penetration of the hemisphere by	9	0.1306	60.49	4.83	18.22	0.151
the flat – ended cylinder indenter	10	0.1572	40.95	4.96	12.85	0.156
	11	0.1581	41.40	3.82	10.33	0.104

49.631

2.436

4.908

4.316

0.152

3.525

15.210

0.745

4.898

Table 3 Rupture points at the different strain rates. F_R – rupture force,

Strain 0.2

R² = 0.4136

Compression diagram - hemisphere with flat- ended cylinder indenter of diameter 8 mm - rupture point of the mesocarp and apple's skin. Influence of the loading rate 2 40 E -----10 Deformation (mm)

Figure 9 The influence of the loading speed on the force during penetration of the hemisphere by the flat – ended cylinder indenter of the diameter 8 mm. Rupture points of the mesocarp and the apple's skin



Figure 10 The stress – strain dependences during the penetration of the hemispheres by the flat - ended cylinder indenter at the different strain rates

Dependence of the apparent moduli of elasticity on deformation Penetration by the flat-ended indenter of diameter 8 mm $y = 0,0008x^3 + 0,0102x^2 - 0,4665x + 2,2402 \\ R^2 = 0,9724 \\ R^2 = 0,8597 \\ R^2 = 0,9905 \\ Y = -0,001x^3 + 0,0462x^2 - 0,6062x + 2,566 \\ R^2 = 0,9905 \\$ $\begin{array}{cccc} \kappa^* = 0.9724 & \kappa^* = 0.98597 & \kappa^2 = 0.98597 & \kappa^2 = 0.9002K^2 + 0.9005K^2 + 0.9005K^2 + 0.9005K^2 + 0.9005K^2 + 0.9015K^2 - 0.9005K^2 + 0.9015K^2 - 0.9015K^2 + 0.$ $y = 0,0014x^3 - 0,1658x^2 + 0,533x + 0,5602$ $y = 0,009x^3 - 0,1621x^3 + 0,7109x + 0,101$ $R^2 = 0,07313$ -Sample 6 100 mm/m Sampl3e 8 200 mm/m Sample 11 350 mm/mi









The regression equations in the Figs. 11, 12 and 13 were applied for the determination of the stresses at the strains 0.03, 0.06 and 0.1 and for the determination the deformation times of the material at these strains. Table 4 Regression coefficients a and b, deformation time t

and the stress σ_0 determined from the equations in the Figs 11, 12, and 13.

Apparent moduli of elasticity were determined from the Eq. 2. Poisson's ratio µ was assumed 0.22 (ASAE, 2004). K was the constant determined on the base of contact angle, K = 1.349. Apparent modulus of elasticity depended also on value of the deformation D_c (mm). Dependencies are presented in t he Fig. 14. In the level of deformation from 1 mm to 5 mm the experimental values of the apparent moduli of elasticity



0.00 0.01 Figure 11 Strain rate influence on the

Average

Standard dev

Variation coeff.

stress at the strain 0.03.Penetration by the flat - ended cylinder indenter of diameter 8 mm



of diameter 8 mm

0.00 1.00 0.01 0.10 Strain rate (s⁻¹)

Figure 13 Strain rate influence on the stress at the strain 0.1.Penetration by the flat – ended cylinder indenter of diameter 8 mm

Strain	а	b	t(s)	σ ₀ (kPa ₎	
0,03	4,433	-1,584	1,063747	4,433	
0,06	7,244	-2,648	1,337257	7,244	
0,10	13,031	-3,989	1,553754	13,031	

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obtained by the flat – faced cylindrical indenter of diameter 8 mm, ranged from 500 kPa to the 2000 kPa.

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Costa et al. (2011) measured 86 apple cultivars at the compressive speed v = 100 mm/min and 300 mm/min and obtained the values of the moduli of elasticity from 1000 kPa to 2 000 kPa. Shirvani et al. (2014) studied the cultivars of Golden Delicious apples and on the base of the Boussinesq's theory determined the modulus of elasticity E =1530 kPa, on the base of the Hertz's theory also obtained the modulus of elasticity E =1530 kPa and on the base of the Hooke's theory determined the modulus of elasticity E =2680 kPa. Winisdorffer et al. (2015) studied 5 cultivars of the apples and reached the moduli of elasticity from 1000 kPa to 4500 kPa. Alamar et al. (2008) studied apple cultivars Braeburn and Jonagored and reached from the first part of stress-strain curve the moduli of elasticity in the range from 350 kPa to 420 kPa. They obtained the moduli of elasticity in the range from 1720 to 2010 kPa at the 80% of the stress.

CONCLUSIONS

The measurements did not confirm the influence of the loading rate on the compress force and the influence of the strain rate on the compress stress during the compression of the fruit hemispheres between two parallel plates or during the penetration of the flat – ended indenter of the diameter 8 mm. Great variation of the values was caused by the different dimension of the fruit hemispheres samples, mainly of the diameters and the cross sections of the hemispheres. The dependences of the stress on the strain rate showed low level of the regression, but we could establish the deformation times and the stresses on the level of the constant strain. The apparent moduli of elasticity obtained on the base of Hertz's theory for the lateral loading of the hemispheres between two parallel plates were consistent with the moduli determined by the cylinder flat - ended indenter. The values of the apparent moduli of elasticity depended on the deformation at which were calculated.

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